

PARTS MANUAL

Starke LiftMaxx Series

PT30L-MINI
Electric Pallet Truck
NEW VERSION



STARKE MATERIAL HANDLING GROUP

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STARKE
LIFTMAXX

Foreword

1. Application

This manual lists the components of CBD15W- II Li/CBD20W- II Li electric pallet truck, including its electricity, driving, steering, truck frame, additional parts and so on.

2. Truck identification

The nameplate is fixed in an obvious position of the truck. The nameplate displays the product model, series number and production date of the truck.

3. How to book a component

When you need to book any component, you should specify in your order the truck model, series number, quantity, part material number, and the name of the component. If you have any question concerning the material number, please inform your agent, and make complete supplementary instructions for the component in need.

4. How to use this manual

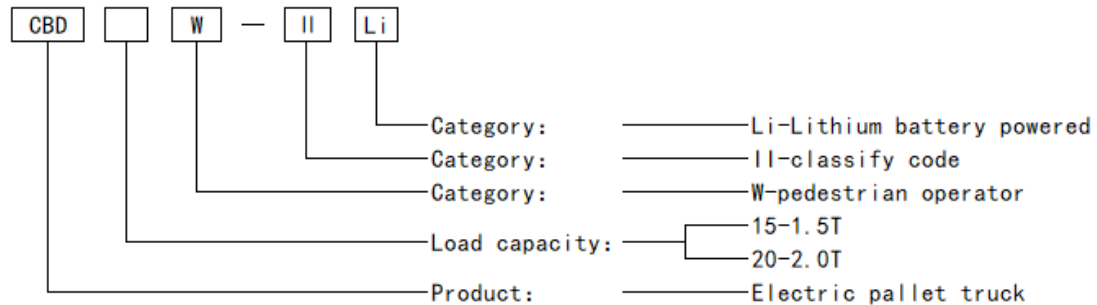
This part manual includes drawings of the whole assembly or each part of the truck. These drawings include standard components and additional components.

5. Modifications of the truck is not provided in this manual

The following-up adjustment and the product design changes may result in the revision of the manual, which is not listed in this manual.

6. The meanings of "marks" in this part manual

O.D external diameter I.D internal diameter C modification Y breakdown drawing
Z not provided seperately X main part exchange F not displayed



Instructions for use

- | | |
|--|------------------------------------|
| ① Date | ⑥ Part specification |
| ② Assembly name&drawing No. | ⑦ Part quantity needed |
| ③ Index No.&assembly No. | ⑧ Remark |
| ④ Part No. | ⑨ Assembly exploded picture |
| ⑤ Part description | |

Following information is needed when ordering a part. For example, if a part Retaining ring 30 is in need, provide the following information to the sales for quotation.

Description	Specification	No.	Qty
Retaining ring 30	/	41305000018	1



- 2 -

Wearing Parts List

[illegible]

Contents

0

0.00	Master assy	CBD15W- II Li	1
0.01	RH balance wheel assy		4
0.02	LH balance wheel assy		5
0.03	Lock catch assy		6
0.00A	Master assy	CBD20W- II Li	7

1

1.00	Electric system	CBD15W- II Li	10
1.00A	Electric system	CBD15W- II Li/Euro type	12
1.00B	Electric system	CBD20W- II Li	14

2

2.00	Hydraulic system	CBD15W- II Li	16
2.01	Cylinder master assy		17
2.00A	Hydraulic system	CBD20W- II Li	18

3

3.00	Steering gear master assy	CBD15W- II Li	19
3.01	Driving wheel master assy		20
3.00A	Steering gear master assy	CBD20W- II Li	22
3.01A	Driving wheel master assy		24

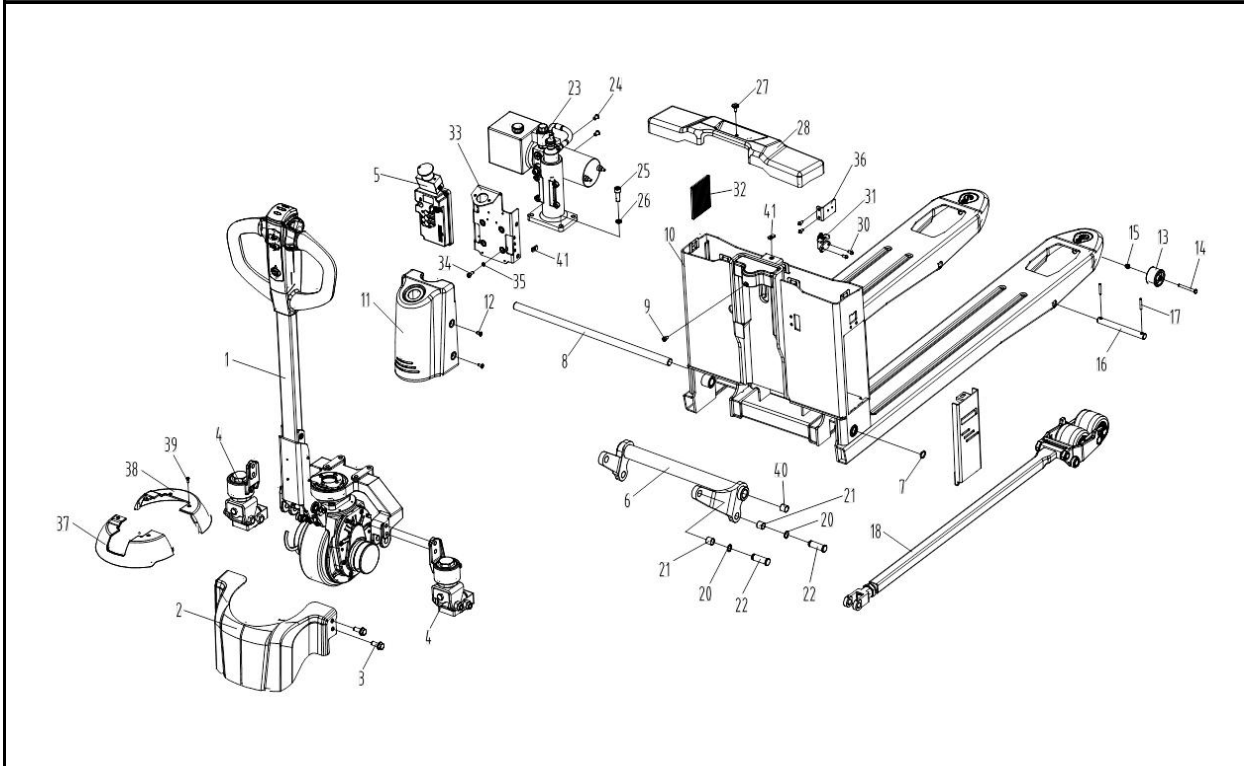
4

4.00	Truck frame assy		26
4.01	Locking assy		27

Date :
11/10/2022

Master assy (CBD15W- II Li-00)

Index No. : 0.00

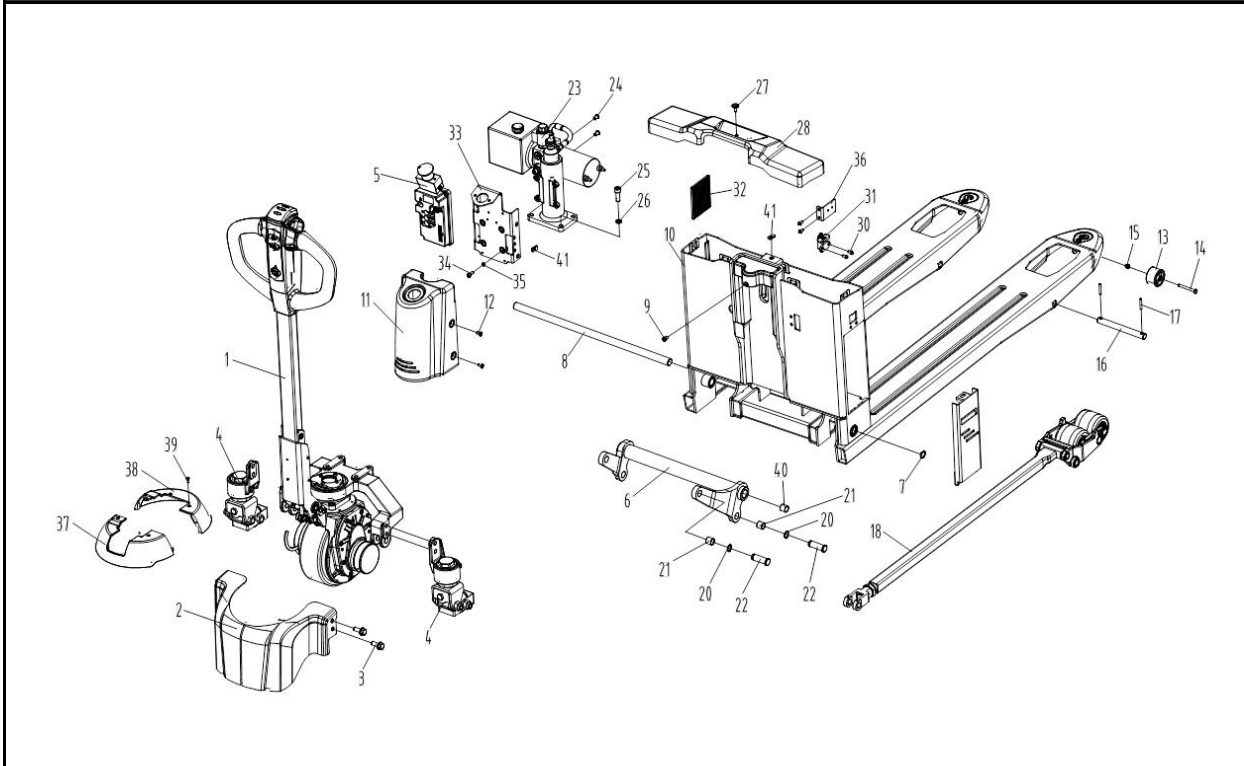


No.	Part No.	Description	Specification	Qty	Remark	
1	30402000225	Steering gear master assy		1	Y	See 3.00
2	20521000227	Rear housing		1		
3	41004000028	Bolt M10X25		4		
4	31303000033	RH balance wheel assy	Option	1	Y	See 0.01
4	31303000034	LH balance wheel assy	Option	1	Y	See 0.02
4	21901003056	Rectangular plate	For truck without balance wheel	2		
5	NULL	Electric system		1	Y	See 1.00
5	NULL	Electric system	Euro type	1	Y	See 1.00A
6	31601000211	Rocker arm assy	550	1		
6	31601000223	Rocker arm assy	685	1		
7	41304000005	Retaining ring 20		2		
8	21704000030	Pin shaft		1		
9	41101000027	Screw M6X8		1		
10	30701004378	Truck frame assy	550X1150	1		
10	30701004379	Truck frame assy	550X1220	1		
10	30701004528	Truck frame assy	550X1150/guide roller	1		
10	30701004529	Truck frame assy	550X1220/guide roller	1		
10	30701004380	Truck frame assy	685X1150	1		
10	30701004381	Truck frame assy	685X1220	1		
10	30701004532	Truck frame assy	685X1150/guide roller	1		
10	30701004533	Truck frame assy	685X1220/guide roller	1		
11	30806000129	Front housing assy		1		
12	41102000002	Screw M6X16		4		
13	21312000094	Roller	Option	2		
14	41001000003	Bolt M6X55	Option	2		
15	41208000005	Nut M6	Option	2		

Date :
11/10/2022

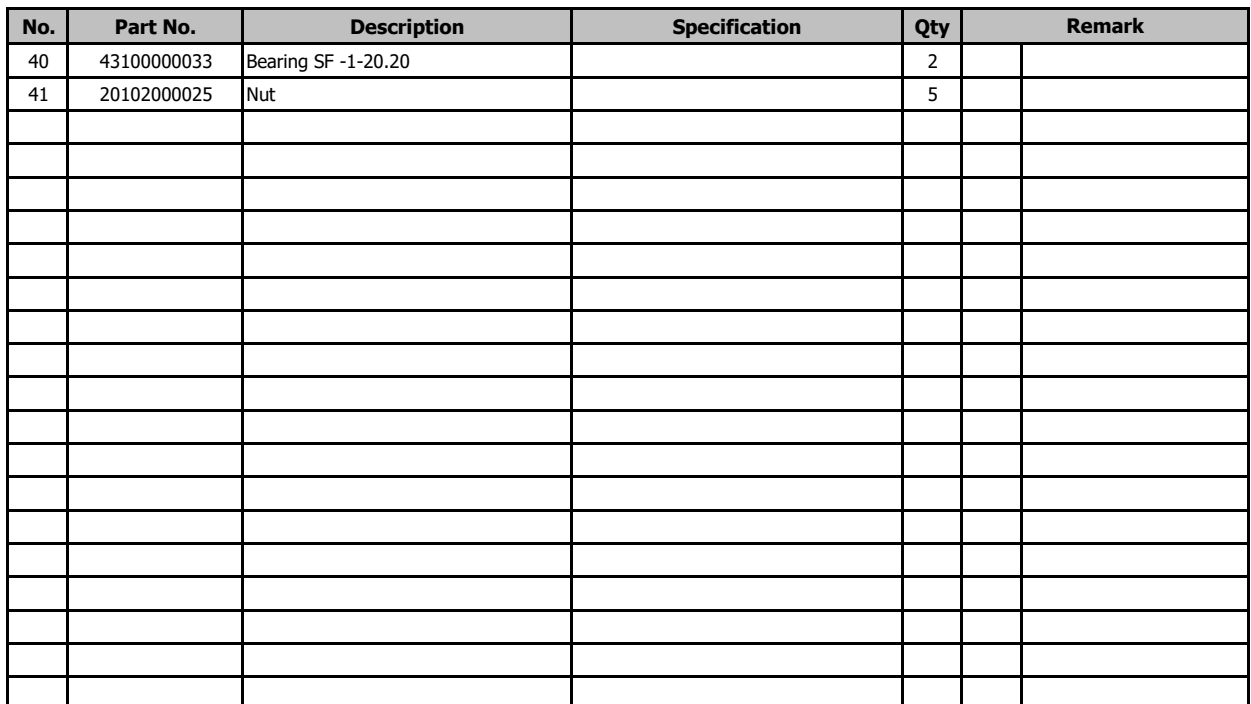
Master assy (CBD15W- II Li-00)

Index No. : 0.00



No.	Part No.	Description	Specification	Qty	Remark	
16	21702000031	Hole pin shaft		2		
17	41402000022	Pin 5X32		4		
18	31605001910	Connecting rod and roller carriage assy	1150/single roller/Lithium battery	2	Y	See 4.00
18	31605001911	Connecting rod and roller carriage assy	1220/single roller/Lithium battery	2	Y	See 4.00
18	31605001912	Connecting rod and roller carriage assy	1150/double rollers/Lithium battery	2	Y	See 4.00
18	31605001913	Connecting rod and roller carriage assy	1220/double rollers/Lithium battery	2	Y	See 4.00
20	41305000008	Retaining ring 16		4		
21	43100000018	Bearing SF-1-16.16		4		
22	21703000075	Step shaft		4		
23	30201001162	Hydraulic system		1	Y	See 2.00
24	41101000014	Screw M8X12		2		
25	41100000099	Screw M10X30		4		
26	41300000008	Washer 10		4		
27	20101000021	Screw		1		
28	20521000229	Housing		1		
29	30801000114	Side door assy		1		
30	41101000008	Screw M6X12		4		
31	31128000014	Lock catch assy		1	Y	See 0.03
32	21412000095	Rubber pad		1		
33	31111000189	Support frame assy		1		
34	41100000039	Screw M6X14		4		
35	41300000004	Washer 6		4		
36	22003003723	Bent plate		1		
37	20521000230	Front housing		1		
38	20521000231	Rear housing		1		
39	41102000018	Screw M4X8		4		

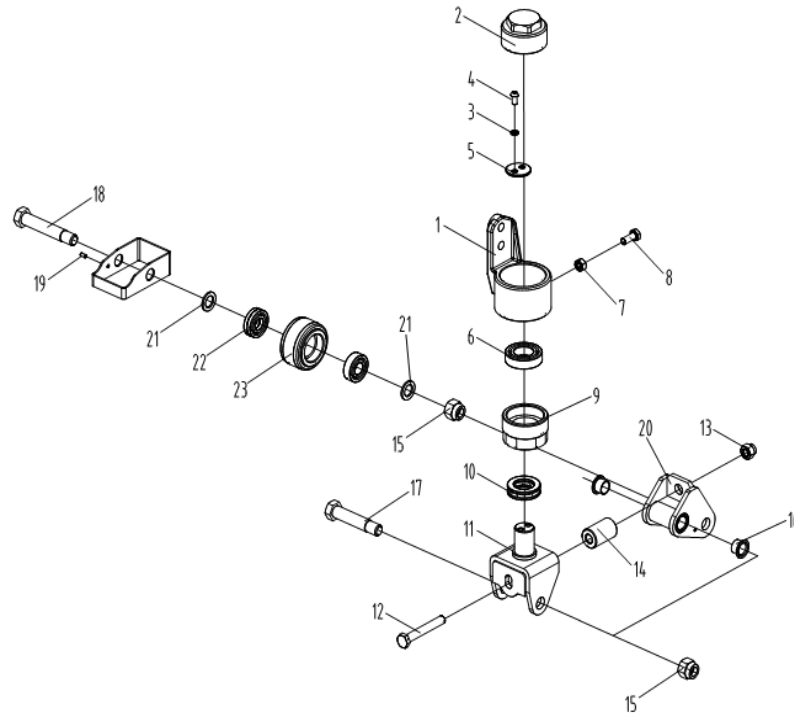
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Date :
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RH balance wheel assy (010.02.1060.03)

Index No. : 0.01

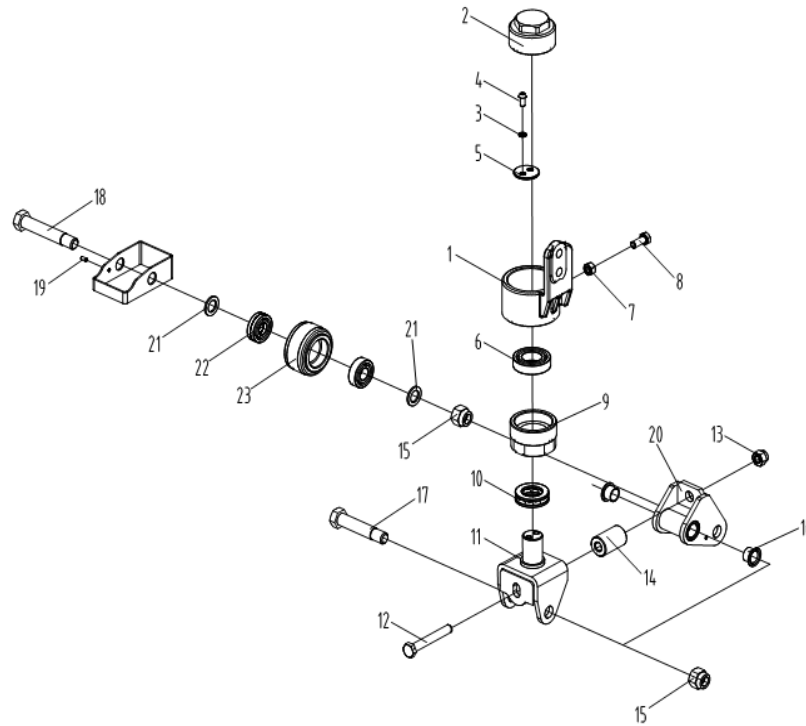


No.	Part No.	Description	Specification	Qty	Remark
1	21304000008	RH balance wheel seat		1	
2	21206000147	Fixing seat		1	
3	41300000004	Washer 6		2	
4	41101000008	Screw M6X12		2	Blackening
5	21809000008	Washer		1	
6	43005000006	Bearing 6105-2RS		1	
7	41200000008	Nut M8		1	
8	41002000012	Bolt M8X20		1	
9	21216000046	Bearing seat		1	
10	43010000006	Bearing 51105		1	
11	31304000017	Blance wheel carriage assy		1	
12	41002000026	Bolt M10X70		1	
13	41208000008	Nut M10		1	
14	21605000038	Compression spring		1	
15	41208000009	Nut M14		2	
16	43101000021	Bearing SF-1F-150.120		2	
17	20104000051	Bolt		1	
18	20104000037	Bolt		1	
19	41402000015	Pin 4X8		1	
20	31308000033	Wheel carriage assy		1	
21	21809000192	Washer		1	
22	43001000011	Bearing 6202-ZZ		2	
23	21312000121	Roller		1	
24	30810000034	Protective plate assy		1	

Date :
11/10/2022

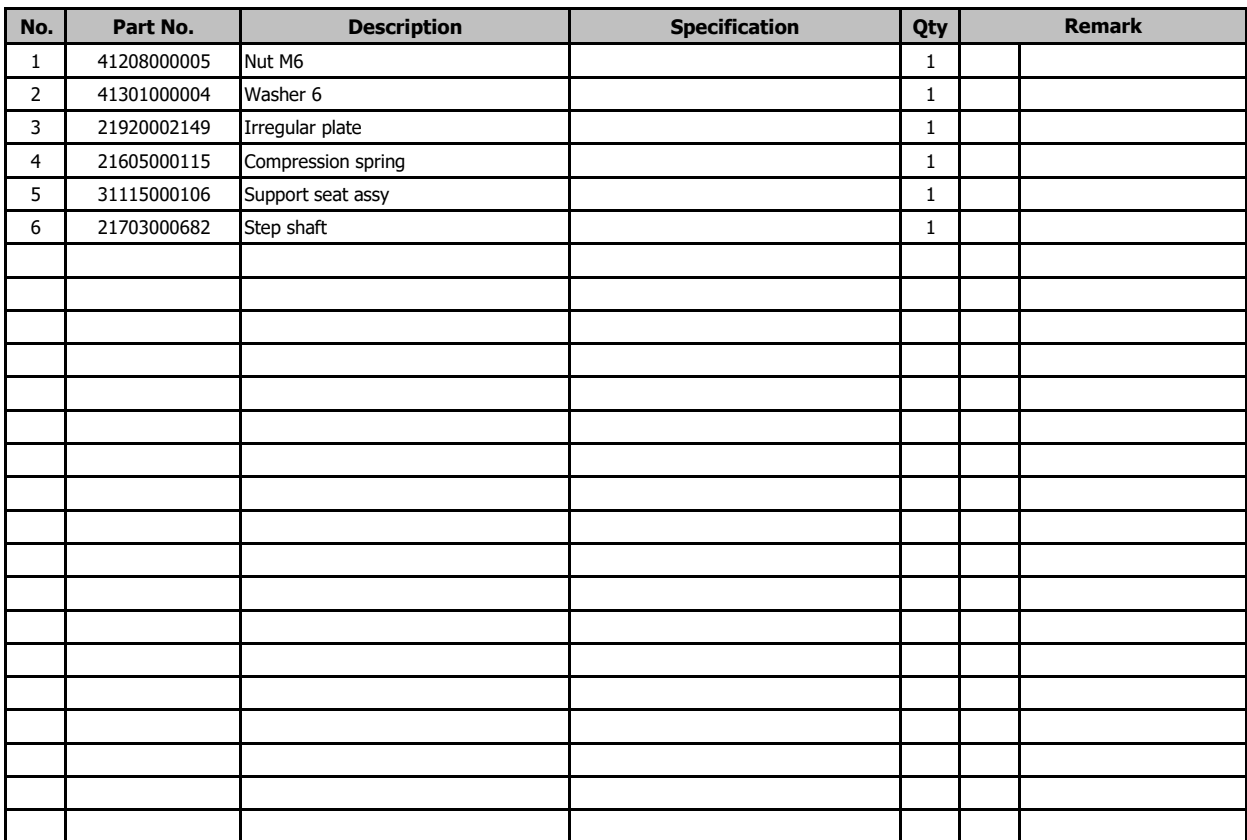
LH balance wheel assy (010.02.1060.04)

Index No. : 0.02



No.	Part No.	Description	Specification	Qty	Remark	
1	21304000009	LH balance wheel seat		1		
2	21206000147	Fixing seat		1		
3	41300000004	Washer 6		2		
4	41101000008	Screw M6X12		2		Blackening
5	21809000008	Washer		1		
6	43005000006	Bearing 6105-2RS		1		
7	41200000008	Nut M8		1		
8	41002000012	Bolt M8X20		1		
9	21216000046	Bearing seat		1		
10	43010000006	Bearing 51105		1		
11	31304000017	Balance wheel carriage assy		1		
12	41002000026	Bolt M10X70		1		
13	41208000008	Nut M10		1		
14	21605000038	Compression spring		1		
15	41208000009	Nut M14		2		
16	43101000021	Bearing SF-1F-150.120		2		
17	20104000051	Bolt		1		
18	20104000037	Bolt		1		
19	41402000015	Pin 4X8		1		
20	31308000033	Wheel carriage assy		1		
21	21809000192	Washer		1		
22	43001000011	Bearing 6202-ZZ		2		
23	21312000121	Roller		1		
24	30810000034	Protective plate assy		1		

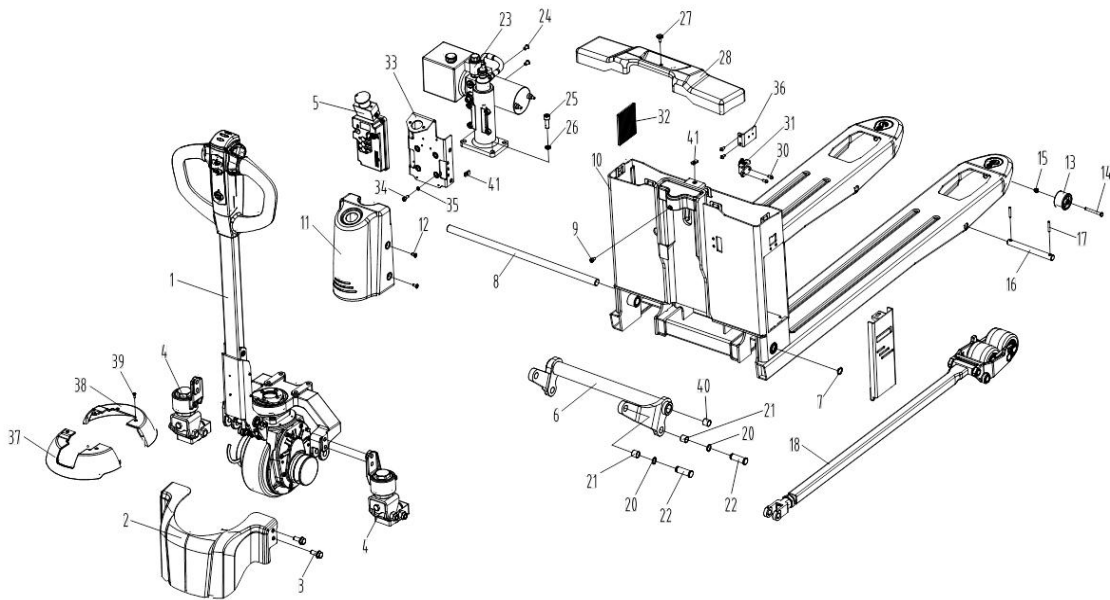
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Date :
11/10/2022

Master assy (CBD20W- II Li-00)

Index No. : 0.00A

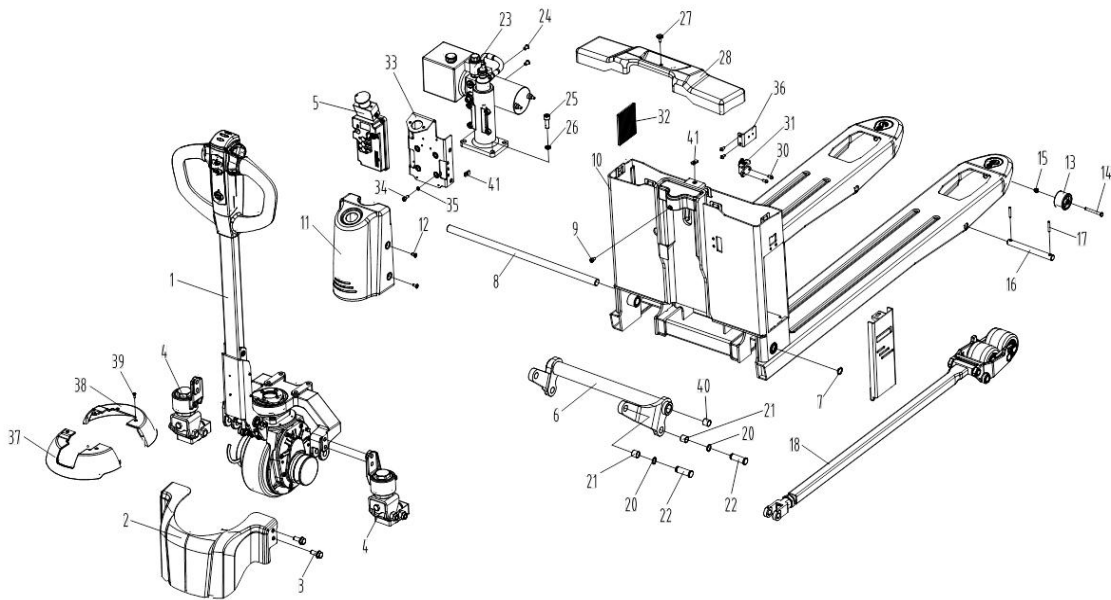


No.	Part No.	Description	Specification	Qty	Remark	
1	30402000237	Steering gear master assy		1	Y	See 3.00A
2	20521000227	Rear housing		1		
3	41004000028	Bolt M10X25		4		
4	31303000033	RH balance wheel assy	Option	1	Y	See 0.01
4	31303000034	LH balance wheel assy	Option	1	Y	See 0.02
4	21901003056	Rectangular plate	for truck without balance wheel	2		
5	NULL	Electric system	Euro type	1	Y	See 1.00B
6	31601000211	Rocker arm assy	550	1		
6	31601000223	Rocker arm assy	685	1		
7	41304000005	Retaining ring 20		2		
8	21704000030	Pin shaft		1		
9	41101000027	Screw M6X8		1		
10	30701004526	Truck frame assy	550X1150	1		
10	30701004527	Truck frame assy	550X1220	1		
10	30701004530	Truck frame assy	550X1150/guide roller	1		
10	30701004531	Truck frame assy	550X1220/guide roller	1		
10	30701004524	Truck frame assy	685X1150	1		
10	30701004525	Truck frame assy	685X1220	1		
10	30701004534	Truck frame assy	685X1150/guide roller	1		
10	30701004535	Truck frame assy	685X1220/guide roller	1		
11	30806000129	Front housing assy		1		
12	41102000002	Screw M6X16		4		
13	21312000094	Roller	Option	2		
14	41001000003	Bolt M6X55	Option	2		
15	41208000005	Nut M6	Option	2		
16	21702000031	Hole pin shaft		2		

Date :
11/10/2022

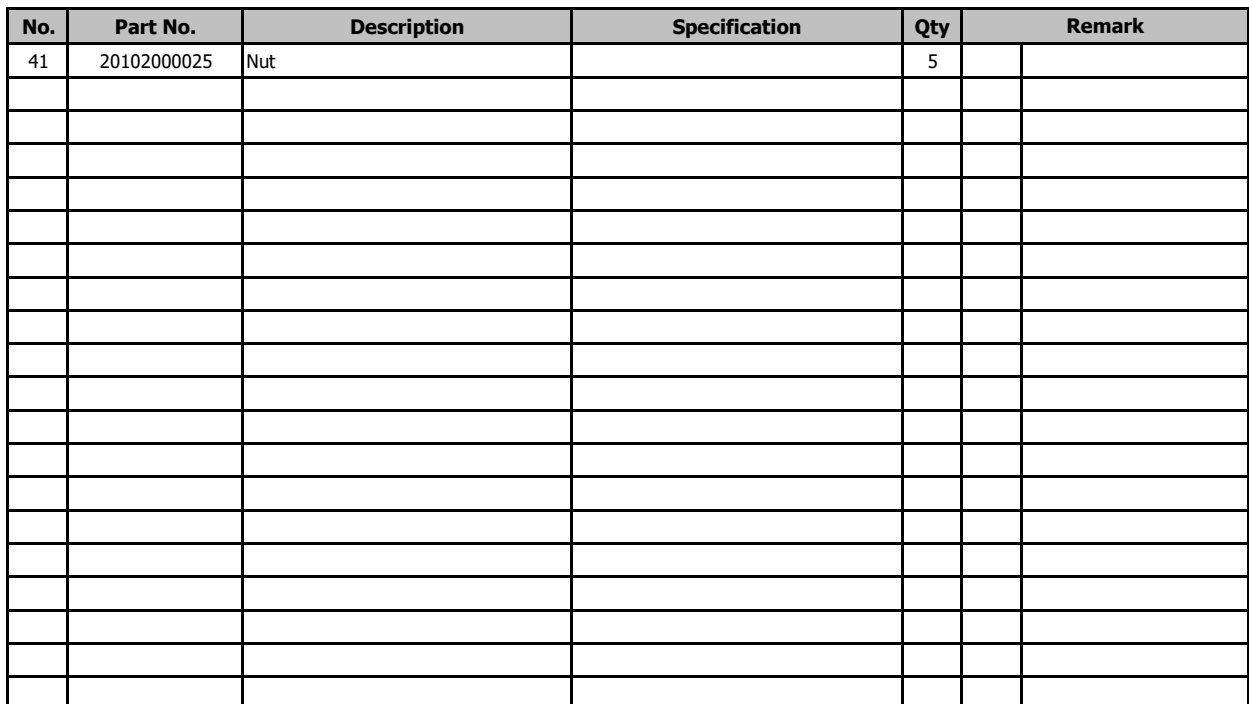
Master assy (CBD20W- II Li-00)

Index No. : 0.00A



No.	Part No.	Description	Specification	Qty	Remark	
17	41402000022	Pin 5X32		4		
18	31605001910	Connecting rod and roller carriage assy	1150/single roller/Lithium battery	2	Y	See 4.00
18	31605001911	Connecting rod and roller carriage assy	1220/single roller/Lithium battery	2	Y	See 4.00
18	31605001912	Connecting rod and roller carriage assy	1150/double rollers/Lithium battery	2	Y	See 4.00
18	31605001913	Connecting rod and roller carriage assy	1220/double rollers/Lithium battery	2	Y	See 4.00
20	41305000008	Retaining ring 16		4		
21	43100000018	Bearing SF-1-16.16		4		
22	21703000075	Step shaft		4		
23	30201001187	Hydraulic system		1	Y	See 2.00A
24	41101000014	Screw M8X12		2		
25	41100000099	Screw M10X30		4		
26	41300000008	Washer 10		4		
27	20101000021	Screw		1		
28	20521000229	Housing		1		
29	30801000114	Side door assy		1		
30	41101000008	Screw M6X12		4		
31	31128000014	Lock catch assy		1	Y	See 0.03
32	21412000095	Rubber pad		1		
33	31111000189	Support frame assy		1		
34	41100000039	Screw M6X14		4		
35	41300000004	Washer 6		4		
36	22003003723	Bent plate		1		
37	20521000230	Front housing		1		
38	20521000231	Rear housing		1		
39	41102000018	Screw M4X8		4		
40	43100000033	Bearing SF-1-20.20		2		

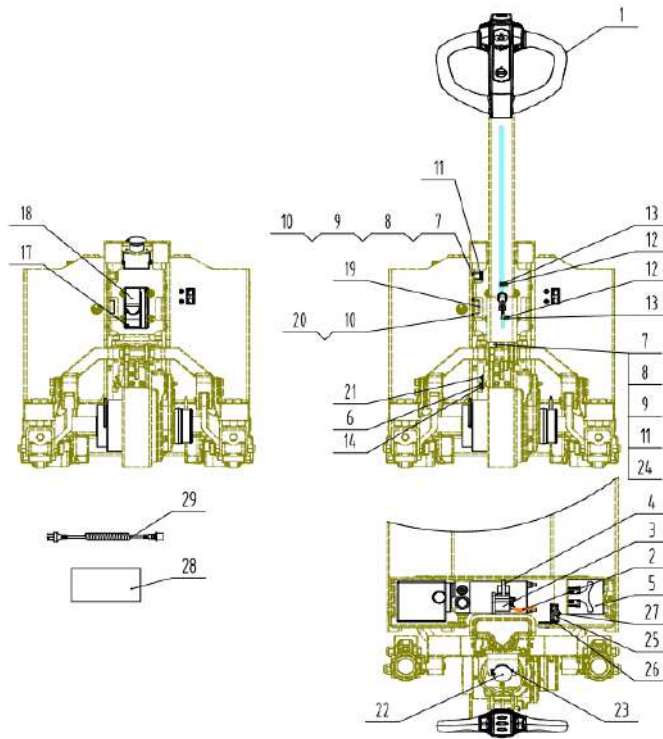
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Date :
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Electric system (CBD15W- II Li.01-00)

Index No. : 1.00

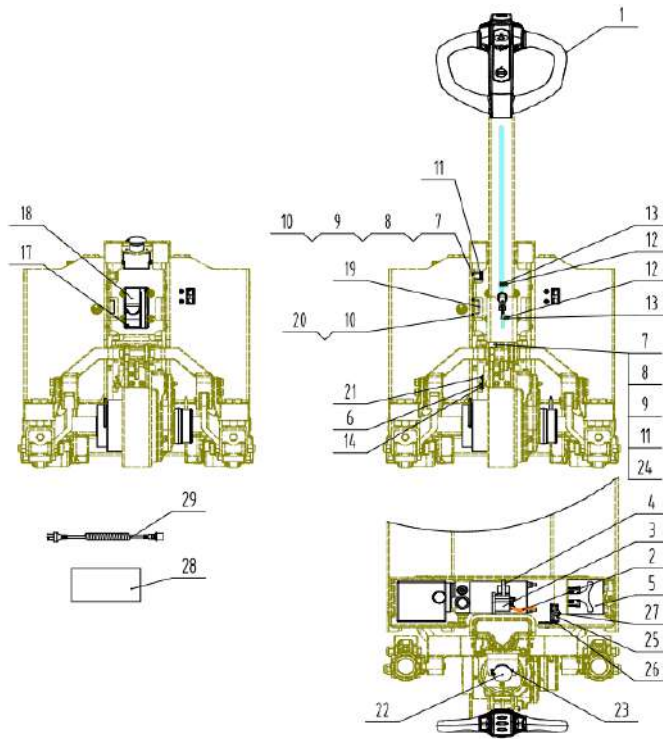


No.	Part No.	Description	Specification	Qty	Remark
1	3091000049	Tiller head		1	
2	3540400058	Power line		1	
3	3590200034	Contactor		1	
4	2100900044	Hoop		1	
5	35304000234	Lithium battery		1	25AH
5	35304000235	Lithium battery		1	30AH
5	35304000236	Lithium battery		1	50AH
6	41134000005	Screw M4X10		2	
7	41100000003	Screw M3X20		4	
8	41300000001	Washer 3		4	
9	41301000001	Washer 3		4	
10	41208000001	Nut M3		4	
11	35806000019	Proximity sensor		2	
12	41108000011	Screw M4X8		2	
13	21006000009	Fixing buckle		2	
14	20431000006	Terminal box		1	
15	35401000752	Control wiring harness		1	Mounted in the harness
15	20416000026	Fuse		1	
16	35401000753	Control wiring harness		1	
17	41134000012	Screw M4X25		2	Blackening
18	35105000048	Controller		1	
19	35703000008	Alarm		1	
20	41108000004	Screw M3X12		2	
21	41108000013	Screw M4X10		2	
22	35601000008	Emer.stop switch		1	
23	41109000015	Screw M5X12		2	

Date :
11/10/2022

Electric system (CBD15W- II Li.01-00)

Index No. : 1.00

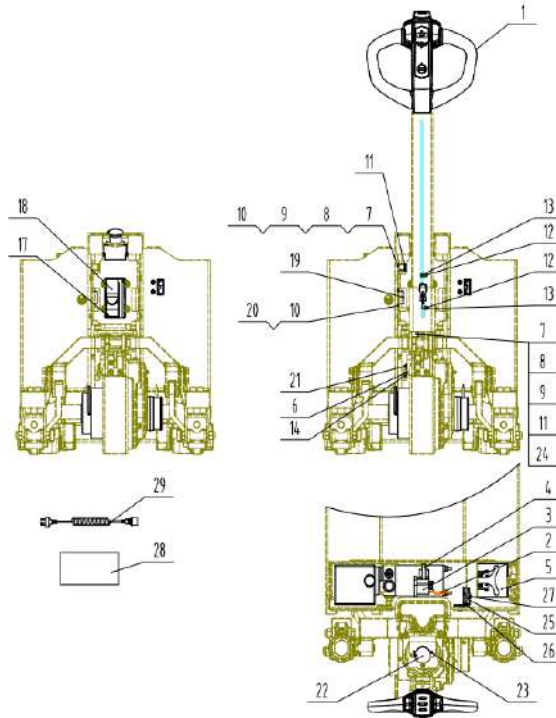


No.	Part No.	Description	Specification	Qty	Remark
24	21901003405	Rectangular plate		2	
25	35612000044	Micro switch		1	
26	21912000035	Spacer		2	
27	41134000002	Screw M3X25		2	Blackening
28	35206000323	Charger		1	European type
29	20413000022	Power line		1	Chinese type
29	20413000023	Power line		1	Asian type
29	20413000024	Power line		1	American type
29	20413000025	Power line		1	British type
29	20413000026	Power line		1	Swiss type
29	20413000027	Power line		1	Australian type
29	20413000028	Power line		1	Japanese type
29	20413000029	Power line		1	Brazilian
29	20413000030	Power line		1	

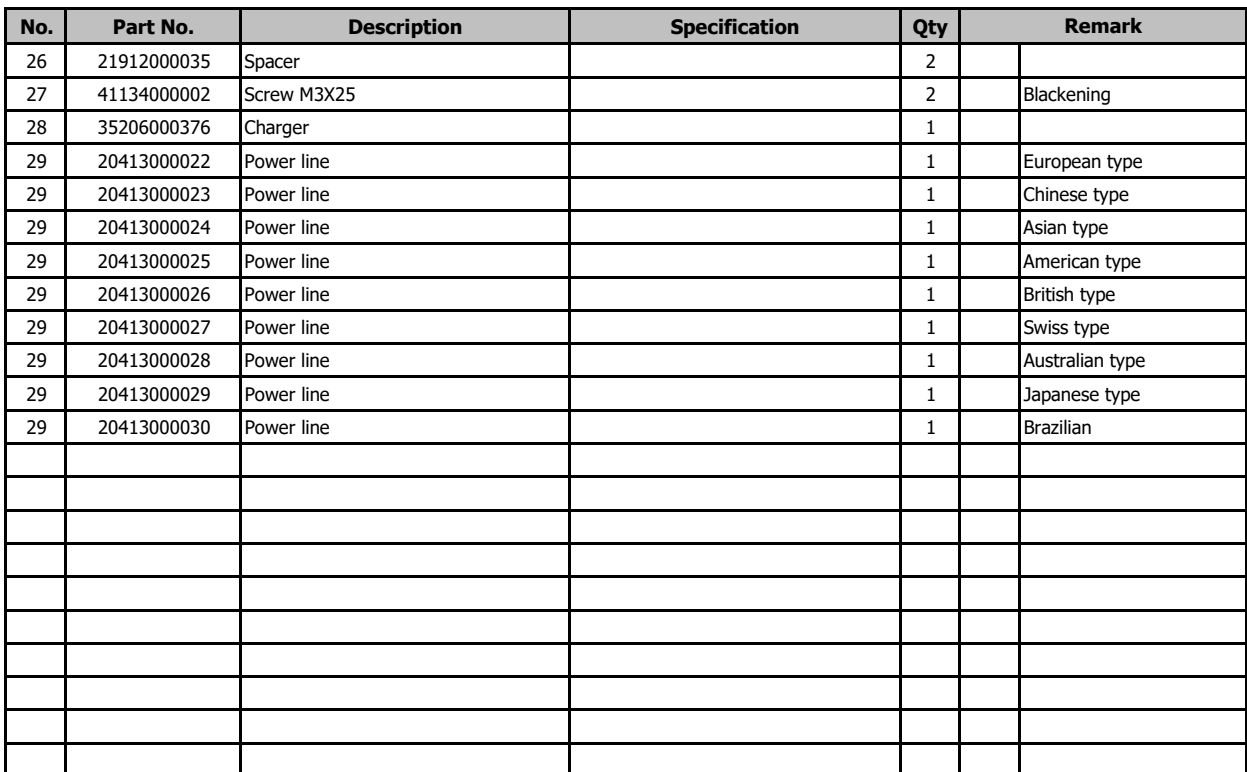
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Electric system (CBD15W- II Li/Y.01-00)

Index No. : 1.00A



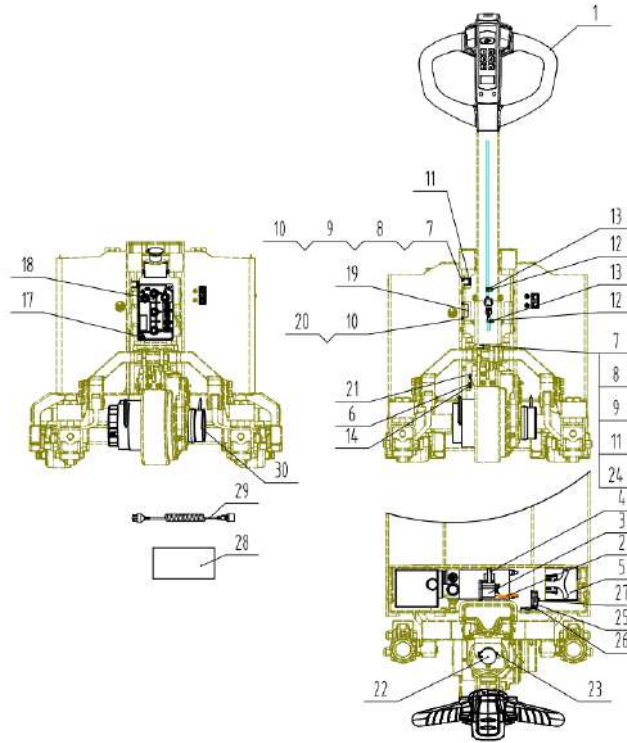
No.	Part No.	Description	Specification	Qty	Remark
1	30910000060	Tiller head		1	
2	35404000058	Power line		1	
3	35902000034	Contactor		1	
4	21009000044	Hoop		1	
5	35304000294	Lithium battery		1	
6	41134000005	Screw M4X10		2	
7	41100000003	Screw M3X20		4	
8	41300000001	Washer 3		4	
9	41301000001	Washer 3		4	
10	41208000001	Nut M3		4	
11	35806000019	Proximity sensor		2	
12	41108000011	Screw M4X8		2	
13	21006000009	Fixing buckle		2	
14	20431000006	Terminal box		1	
15	35401000905	Control wiring harness		1	
15	20416000026	Fuse		1	Mounted in the harness
16	35401000906	Control wiring harness		1	
17	41134000012	Screw M4X25		2	Blackening
18	35105000056	Controller		1	
19	35703000008	Alarm		1	
20	41108000004	Screw M3X12		2	
21	41108000013	Screw M4X10		2	
22	35601000008	Emer.stop switch		1	
23	41109000015	Screw M5X12		2	
24	21901003405	Rectangular plate		2	
25	35612000044	Micro switch		1	



Date :
11/10/2022

Electric system (CBD20W- II Li.01-00)

Index No. : 1.00B

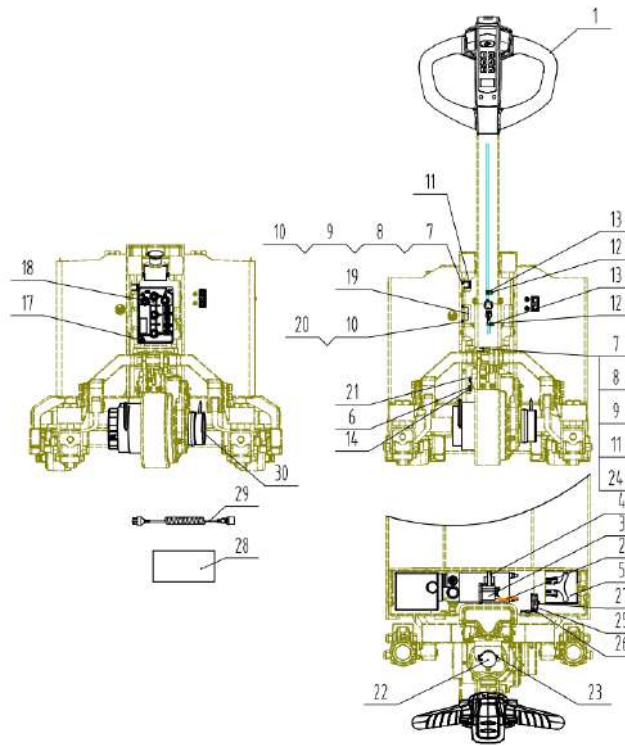


No.	Part No.	Description	Specification	Qty	Remark
1	3091000058	Tiller head		1	
2	3540400058	Power line		1	
3	3590200050	Contactor		1	
4	2100900044	Hoop		1	
5	35304000291	Lithium battery		1	
6	41134000005	Screw M4X10		2	
7	41100000003	Screw M3X20		4	
8	41300000001	Washer 3		4	
9	41301000001	Washer 3		4	
10	41208000001	Nut M3		4	
11	35806000019	Proximity sensor		2	
12	41108000011	Screw M4X8		2	
13	21006000009	Fixing buckle		2	
14	20431000006	Terminal box		1	
15	35401000752	Control wiring harness		1	
15	20416000026	Fuse		1	Mounted in the harness
16	35401000753	Control wiring harness		1	
17	41134000008	Screw M4X30		2	Blackening
18	35106000020	Controller		1	
19	35703000008	Alarm		1	
20	41108000004	Screw M3X12		2	
21	41108000013	Screw M4X10		2	
22	35601000008	Emer.stop switch		1	
23	41109000015	Screw M5X12		2	
24	21901003405	Rectangular plate		1	
25	35612000044	Micro switch		1	

Date :
11/10/2022

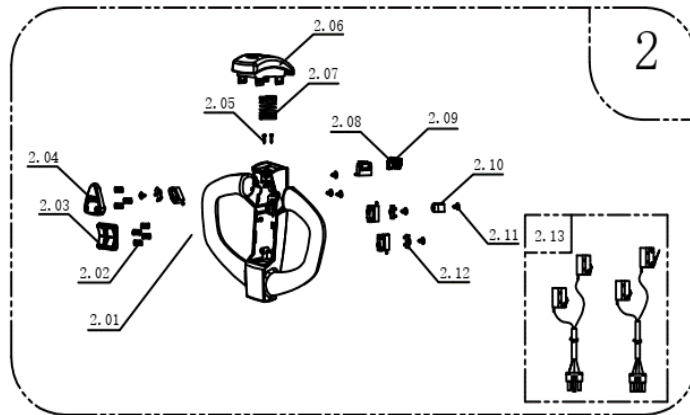
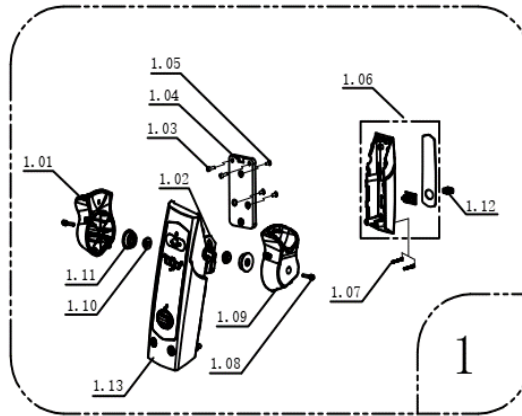
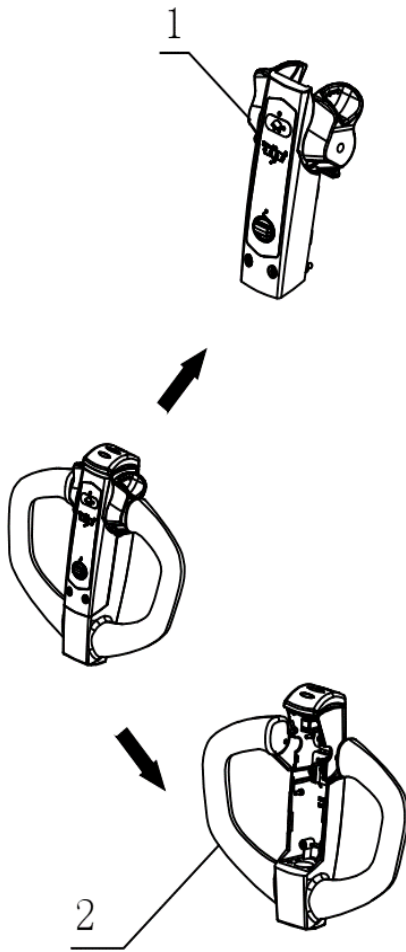
Electric system (CBD20W- II Li.01-00)

Index No. : 1.00B



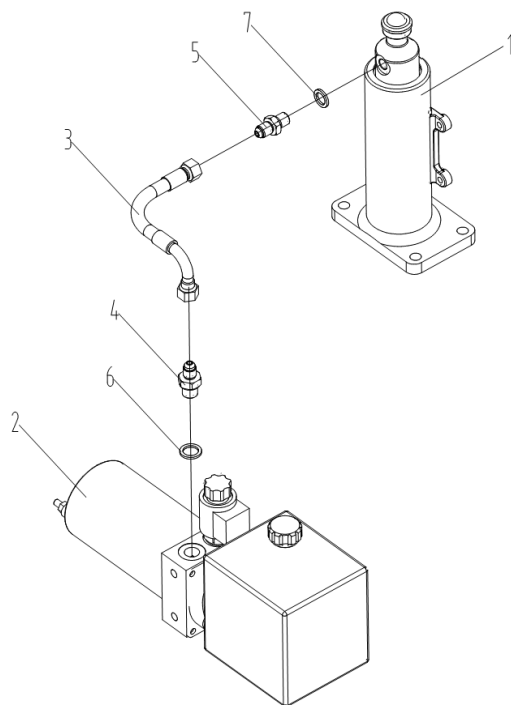
No.	Part No.	Description	Specification	Qty	Remark
26	21912000035	Spacer		2	
27	41134000002	Screw M3X25		2	Blackening
28	35206000330	Charger		1	
29	20413000022	Power line		1	European type
29	20413000023	Power line		1	Chinese type
29	20413000024	Power line		1	Asian type
29	20413000025	Power line		1	American type
29	20413000026	Power line		1	British type
29	20413000027	Power line		1	Swiss type
29	20413000028	Power line		1	Australian type
29	20413000029	Power line		1	Japanese type
29	20413000030	Power line		1	Brazilian
30	30506000039	EM brake		1	

Control Head Assembly

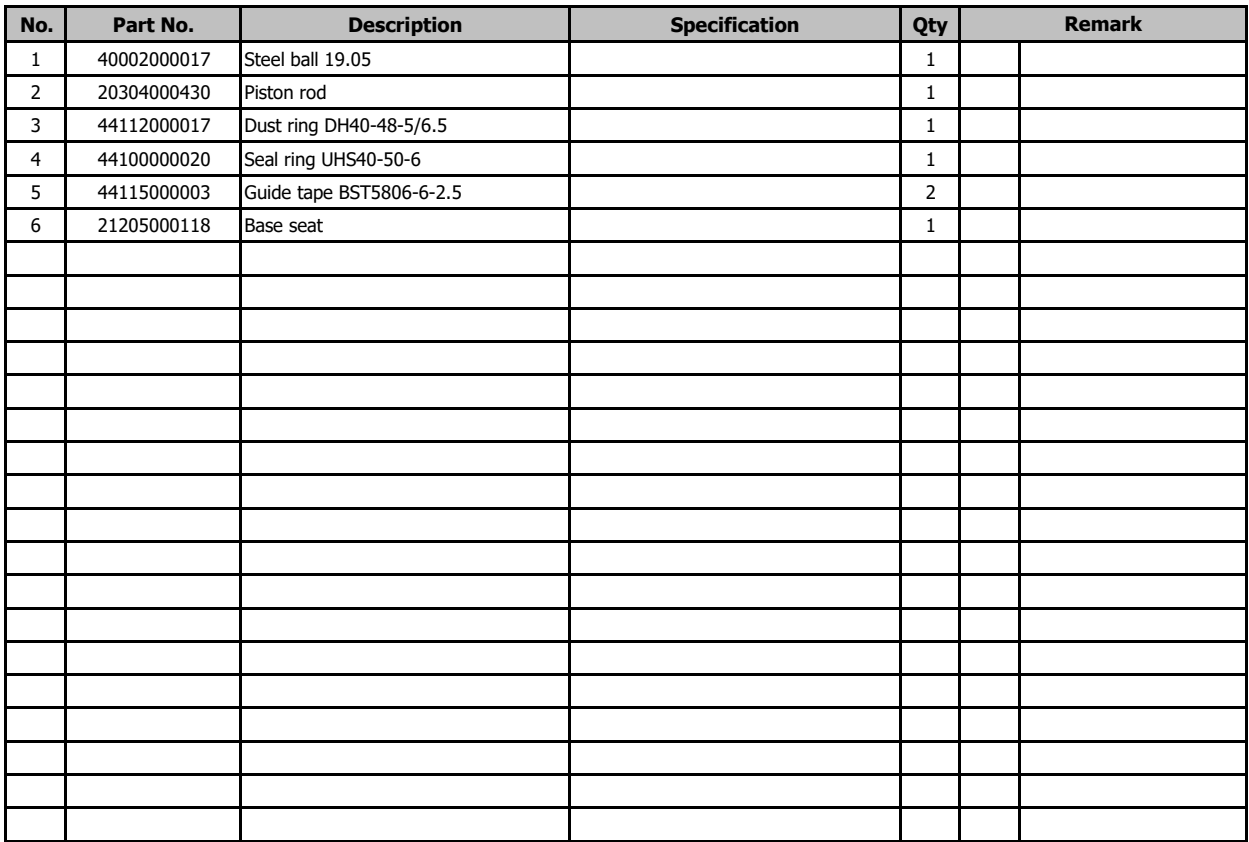


Note	Item No	Part NO.	Part name	Spec.	Q'ty	Remarks
	1	90030000657	Tiller head bottom cover assy		1	
	1.01	90030000658	RH accelerating rotary		1	
	1.02	90030000659	Accelerator master assy		1	
	1.03	90030000660	Bolt M4*10		4	
	1.04	90030000661	Accelerator fixing plate		1	
	1.05	90030000662	Bolt		3	
	1.06	90030000663	Bottom film covering assy		1	
	1.07	90030000664	Bolt M5*50		2	
	1.08	90030000665	Bolt		2	
	1.09	90030000666	LH accelerating rotary		1	
	1.10	90030000667	Inner shaft sleeve		2	
	1.11	90030000668	Outer shaft sleeve		2	
	1.12	90030000532	Magnetic key		2	
	1.13	90030000669	Tiller head bottom cover		1	

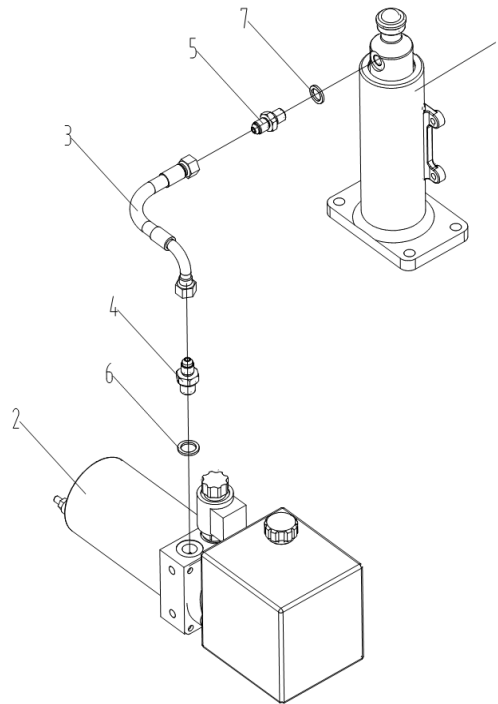
	2	90030000670	Tiller head upper cover assy		1	
	1.01	90030000671	Tiller head upper cover		1	
	1.02	90030000672	Compression spring 0.5* 8*12mm		7	
	1.03	90030000673	Lifting&lowering button		1	
	1.04	90030000674	Horn button		1	
	1.05	90030000675	Screw ST2.2*12		2	
	1.06	90030000650	Emergency reverse button		1	
	1.07	90030000676	Compression spring 1.5* 23.6*30mm		1	
	1.08	90030000677	Suuport frame		1	
	1.09	90030000678	Clamp		1	
	1.10	90030000679	Cable clamp		1	
	1.11	90030000680	Screw M3*8* 8		7	
	1.12	90030000681	Fixing plate		3	
	1.13	90030000682	Micro switch master assy		1	

[illegible]

Index No. : 2.01
31003000855



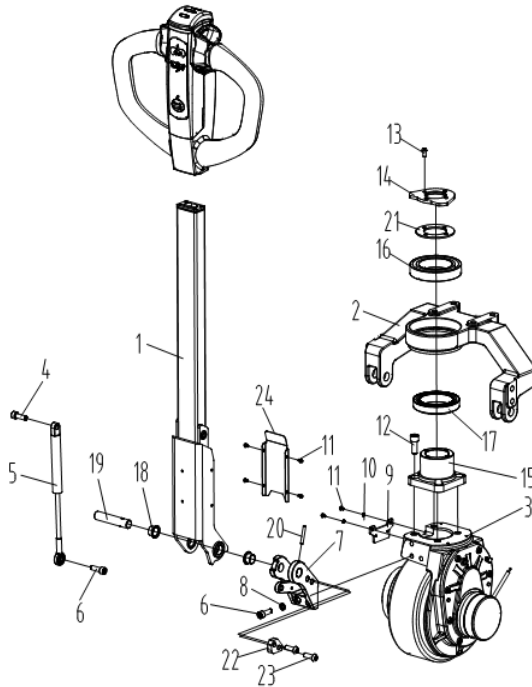
Index No. : 2.00A

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Date :
11/10/2022

Master assy (CBD15W- II Li-00)

Index No. : 3.00

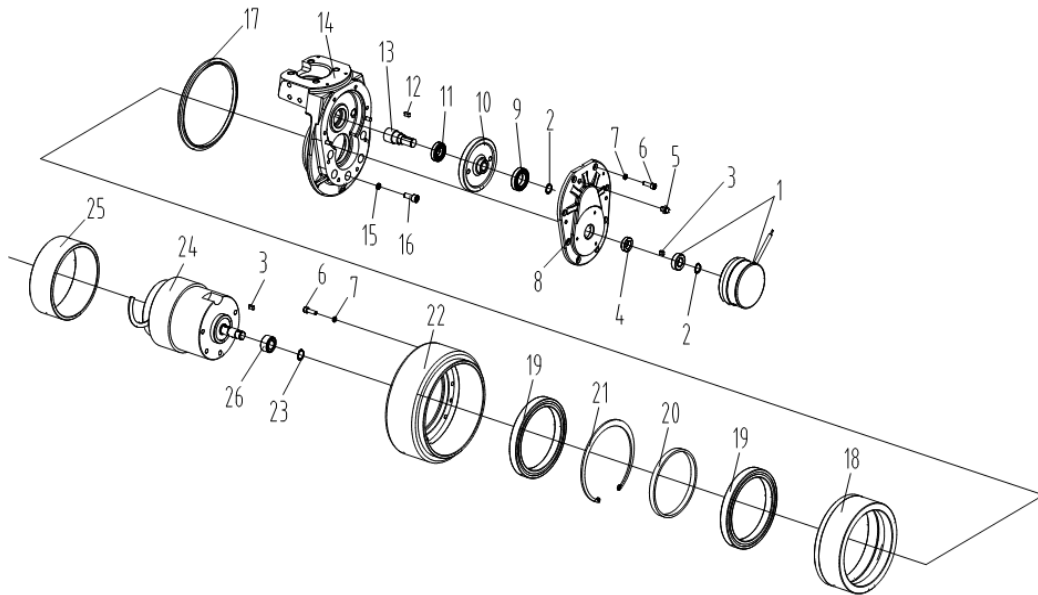


No.	Part No.	Description	Specification	Qty	Remark	
1	30907000163	Tiller assy		1		
2	21213000083	Support seat		1		
3	30304000019	Driving wheel master assy		1	Y	See 3.01
4	20101000010	Screw		1		
5	21607000031	Damping gas spring		1		
6	41100000068	Screw M8X25		4		
7	21212000008	Tiller seat		1		
8	41300000005	Washer 8		3		
9	21920002141	Irregular plate		1		
10	41300000002	Washer 4		2		
11	41108000014	Screw M4X10		6		
12	41100000097	Screw M10X25		4		
13	41101000009	Screw M6X16		4		
14	21809000190	Washer		1		
15	21207000009	Pedestal		1		
16	43001000084	Bearing 6013-2RS		1		
17	43005000005	Bearing 32913		1		
18	43101000004	Bearing SF-1F-160.120		2		
19	21702000231	Hole pin shaft		1		
20	41402000024	Pin 5X35		1		
21	21809000191	Washer		1		
22	21920002214	Irregular plate		1		
23	41101000025	Screw M8X25		2		
24	22003003558	Bent plate		1		

Date :
11/10/2022

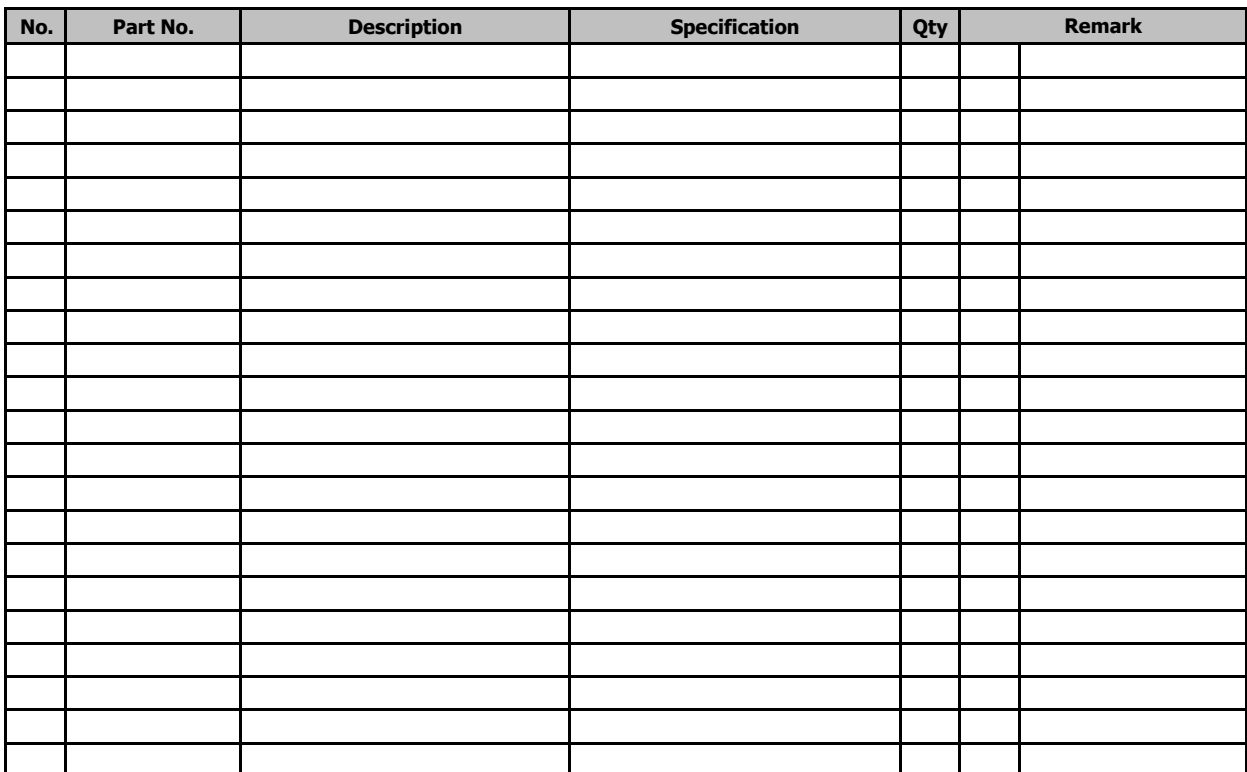
Driving wheel with horizontal mounted motor master
assy (082.01.0210.04)

Index No. : 3.01



No.	Part No.	Description	Specification	Qty	Remark
1	90030000501	Brake		1	
2	41305000007	Retaining ring 15		2	
3	42001000006	Flat key 5X5X14		2	
4	44005000036	Skeleton oil seal 16X28X7(TC)		1	
5	44001000003	Oil inlet M8X1		1	
6	41100000043	Screw M6X20		16	
7	41300000004	Washer 6		16	
8	90010000147	Case cover		1	
9	43001000035	Bearing 61905-ZZ		1	
10	90010000146	Tooth plate		1	
11	43001000124	Bearing 16003-2Z		1	
12	42001000009	Flat key 5X5X20		1	
13	90010000145	Straight tooth		1	
14	90010001058	Case		1	
15	41300000005	Washer 8		5	
16	41100000071	Screw M8×35		5	
17	90010000143	Oil seal OTC155X173.2X8.5		1	
18	90010000142	Straight ring		1	
19	43001000119	Bearing 61824-2RS		2	
20	90010000141	Washer		1	
21	41304000038	Retaining ring 150		1	
22	90010001059	Wheel		1	
23	41305000008	Retaining ring 16		1	
24	90030000502	Brush motor		1	
25	90010001060	Protective ring		1	
26	90010000140	Helical tooth		1	

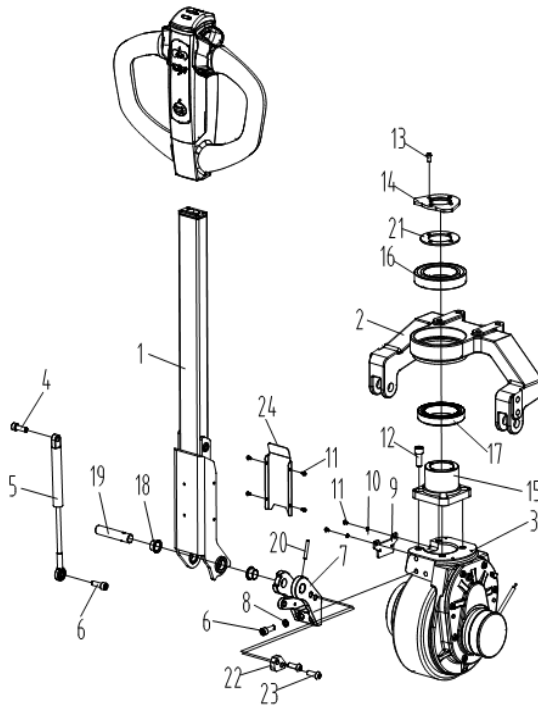
Index No. : 3.01



Date :
11/10/2022

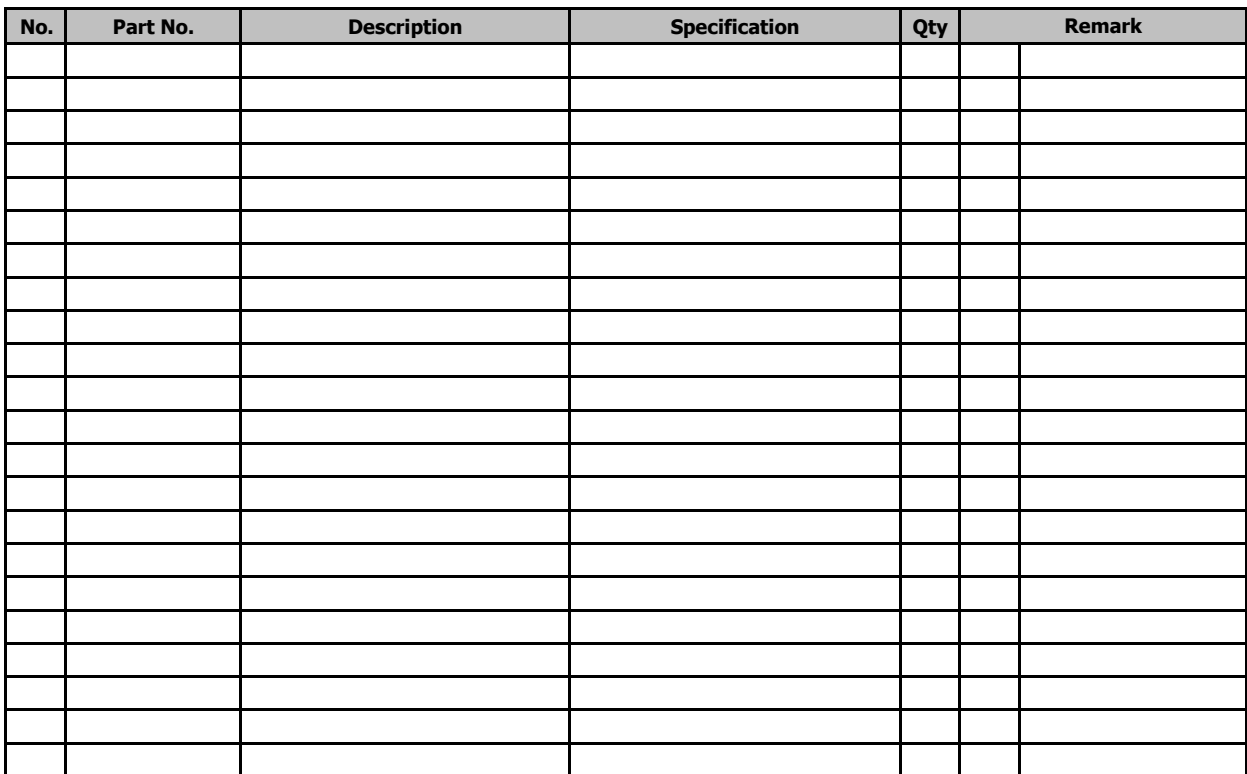
Steering gear master assy (053.02.0007.02)

Index No. : 3.00A



No.	Part No.	Description	Specification	Qty	Remark	
1	30907000163	Tiller assy		1		
2	21213000083	Support seat		1		
3	30304000020	Driving wheel master assy	With brake	1	Y	See 3.01A
3	30304000021	Driving wheel master assy	Without brake	1	Y	See 3.01A
4	20101000010	Screw		1		
5	21607000031	Damping gas spring		1		
6	41100000068	Screw M8X25		4		
7	21212000008	Tiller seat		1		
8	41300000005	Washer 8		3		
9	21920002141	Irregular plate		1		
10	41300000002	Washer 4		2		
11	41108000014	Screw M4X10		6		
12	41100000097	Screw M10X25		4		
13	41101000009	Screw M6X16		4		
14	21809000190	Washer		1		
15	21207000009	Pedestal		1		
16	43001000084	Bearing 6013-2RS		1		
17	43005000005	Bearing 32913		1		
18	43101000004	Bearing SF-1F-160.120		2		
19	21702000231	Hole pin shaft		1		
20	41402000024	Pin 5X35		1		
21	21809000191	Washer		1		
22	21920002214	Irregular plate		1		
23	41101000025	Screw M8X25		2		
24	22003003558	Bent plate		1		

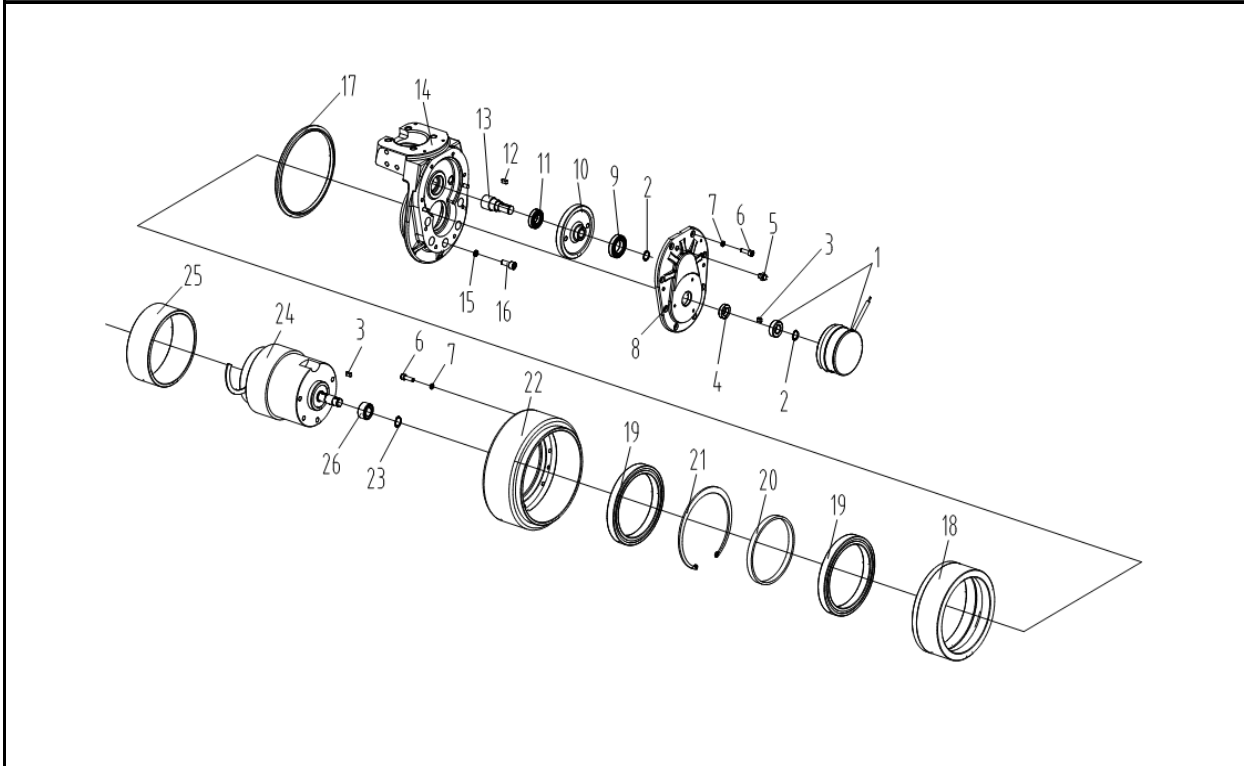
Index No. : 3.00A



Date :
11/10/2022

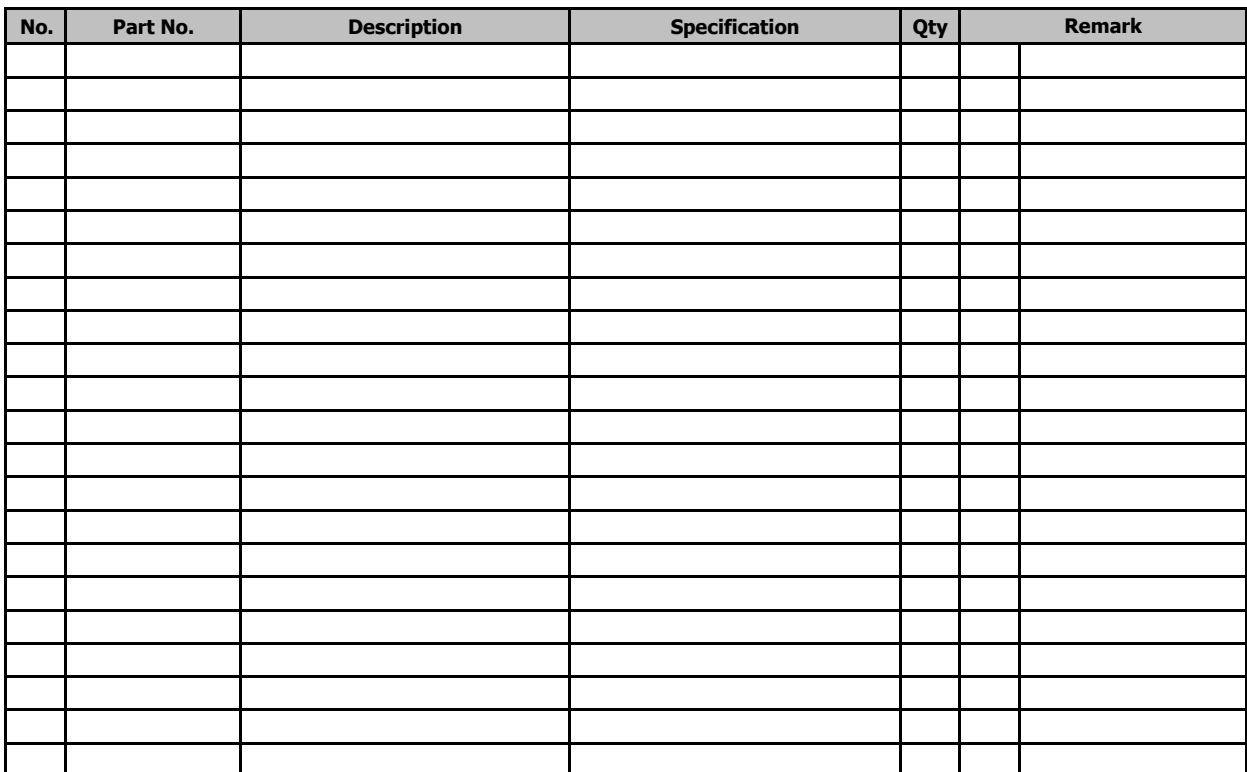
Driving wheel with horizontal mounted motor master
assy (082.01.0210.05)

Index No. : 3.01A

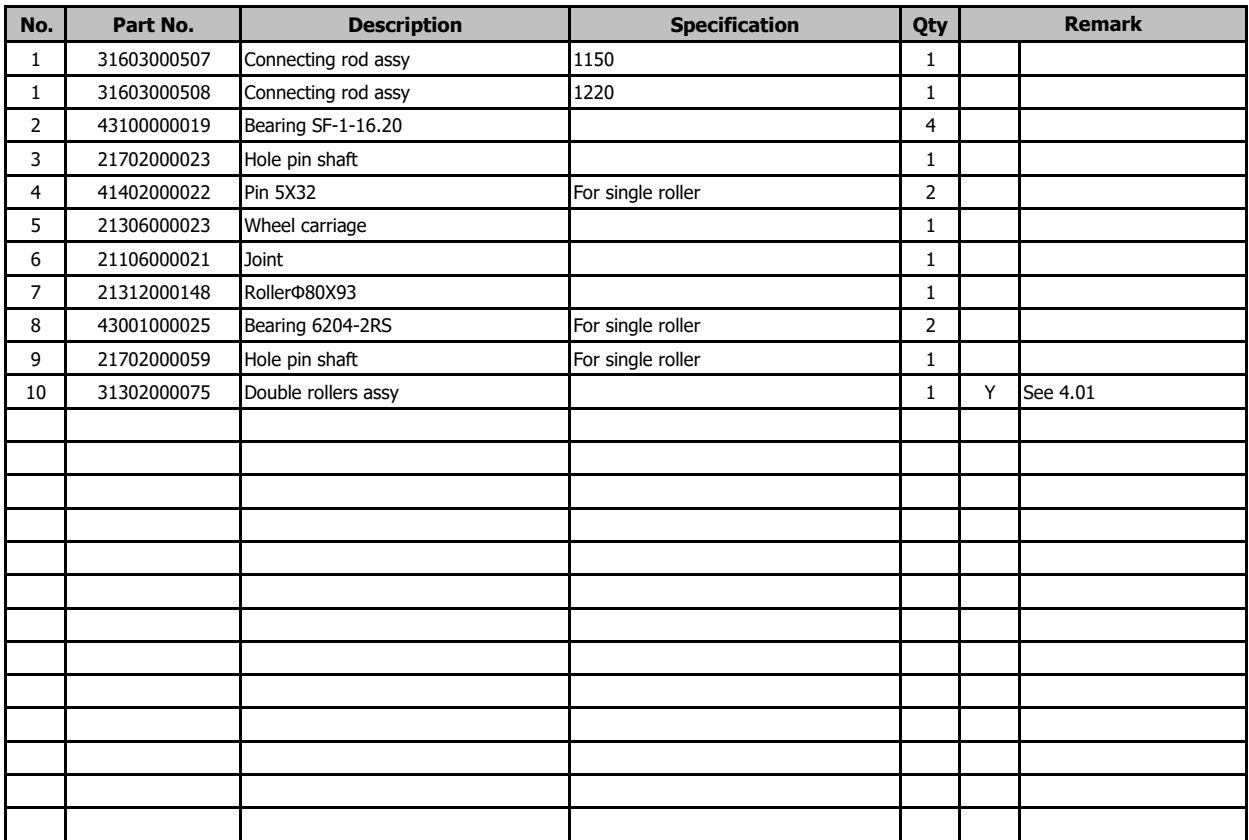


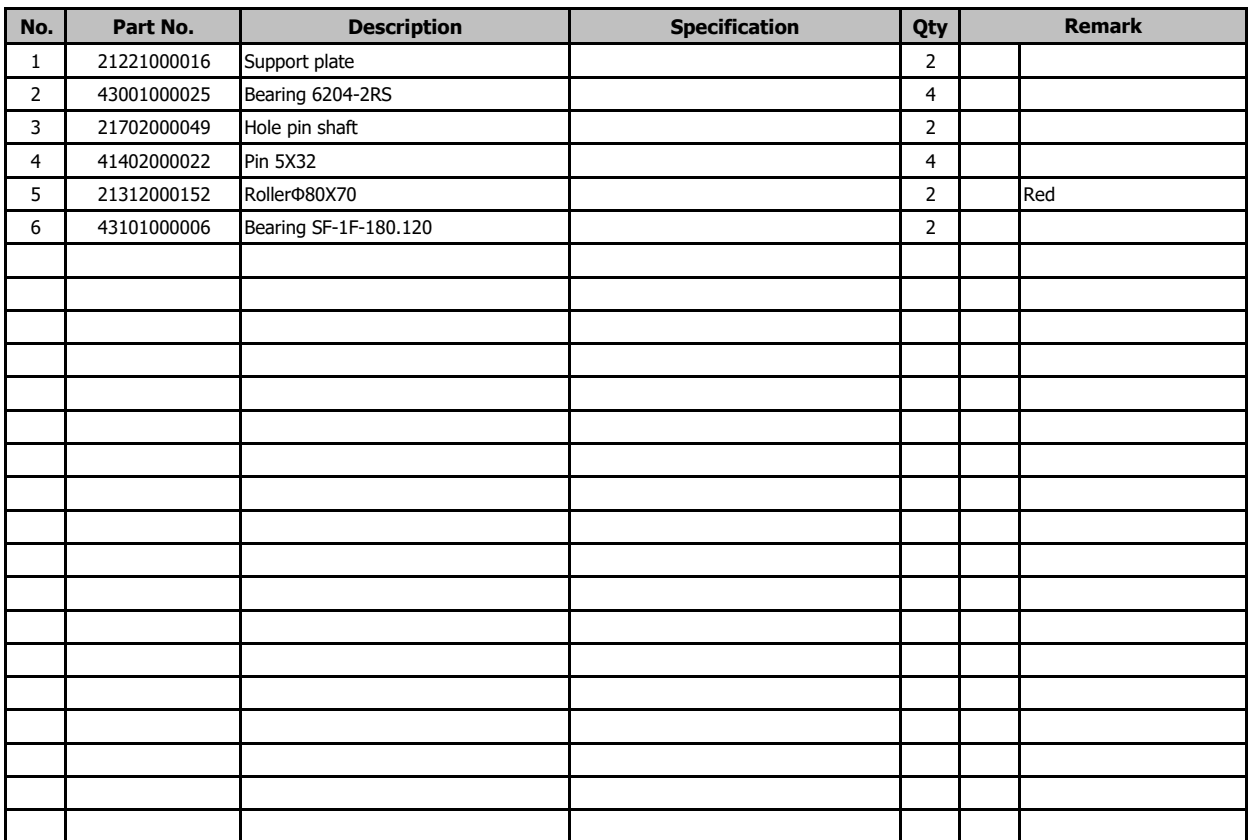
No.	Part No.	Description	Specification	Qty	Remark	
1	90010000148	Brake		1		
2	41305000007	Retaining ring 15		2		
3	42001000006	Flat key 5X5X14		2		
4	44005000036	Skeleton oil seal 16X28X7(TC)		1		
5	44001000003	Oil inlet M8X1		1		
6	41100000043	Screw M6X20		16		
7	41300000004	Washer 6		16		
8	90010000147	Case cover		1		
9	43001000035	Bearing 61905-ZZ		1		
10	90010001062	Tooth plate		1		
11	43001000124	Bearing 16003-2Z		1		
12	42001000009	Flat key 5X5X20		1		
13	90010000145	Straight tooth		1		
14	90010001058	Case		1		
15	41300000005	Washer 8		5		
16	41100000071	Screw M8×35		5		
17	90010000143	Oil seal OTC155X173.2X8.5		1		
18	90010000142	Straight ring		1		
19	43001000119	Bearing 61824-2RS		2		
20	90010000141	Washer		1		
21	41304000038	Retaining ring 150		1		
22	90010001059	Wheel		1		
23	41305000008	Retaining ring 16		1		
24	90030000503	Brushless motor		1		
25	90010001060	Protective ring		1		
26	90010001061	Helical tooth		1		

Index No. : 3.01A



Index No. : 4.00







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